

UPSIDE

OSHA TRAILER STEP ASSEMBLY INSTRUCTIONS

Standard Trailer Step & Double Top Step
Trailer Step Required Tools and Hardware:

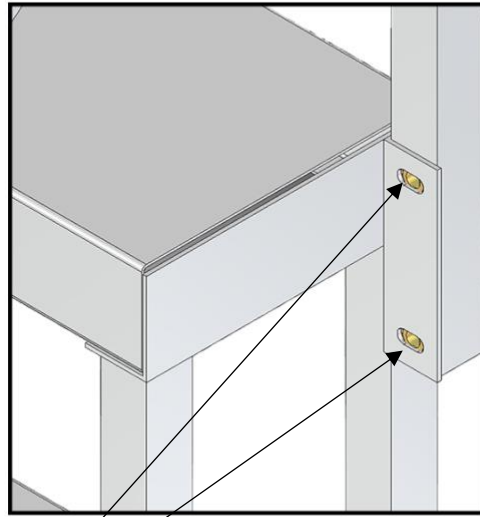
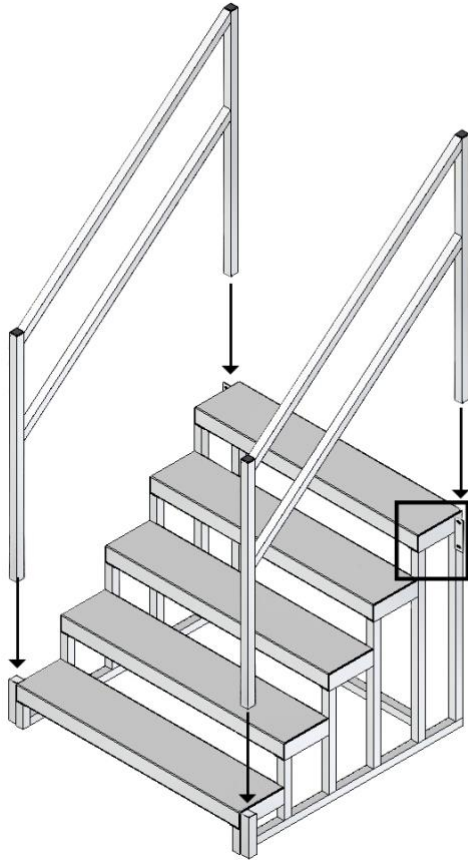
- 9/16" standard wrench
- (4) 3/8" Flat Washer
- (4) 3/8"-16 x 1" Bolt

Trailer Step with a Platform Required Tools
and Hardware:

- 9/16" standard wrench
- (6) 3/8" Flat Washer
- (6) 3/8"-16 Serrated Flange Lock Nut
- (6) 3/8"-16 x 2 3/4" Hex Head Bolt

Standard Trailer Step (no platform)

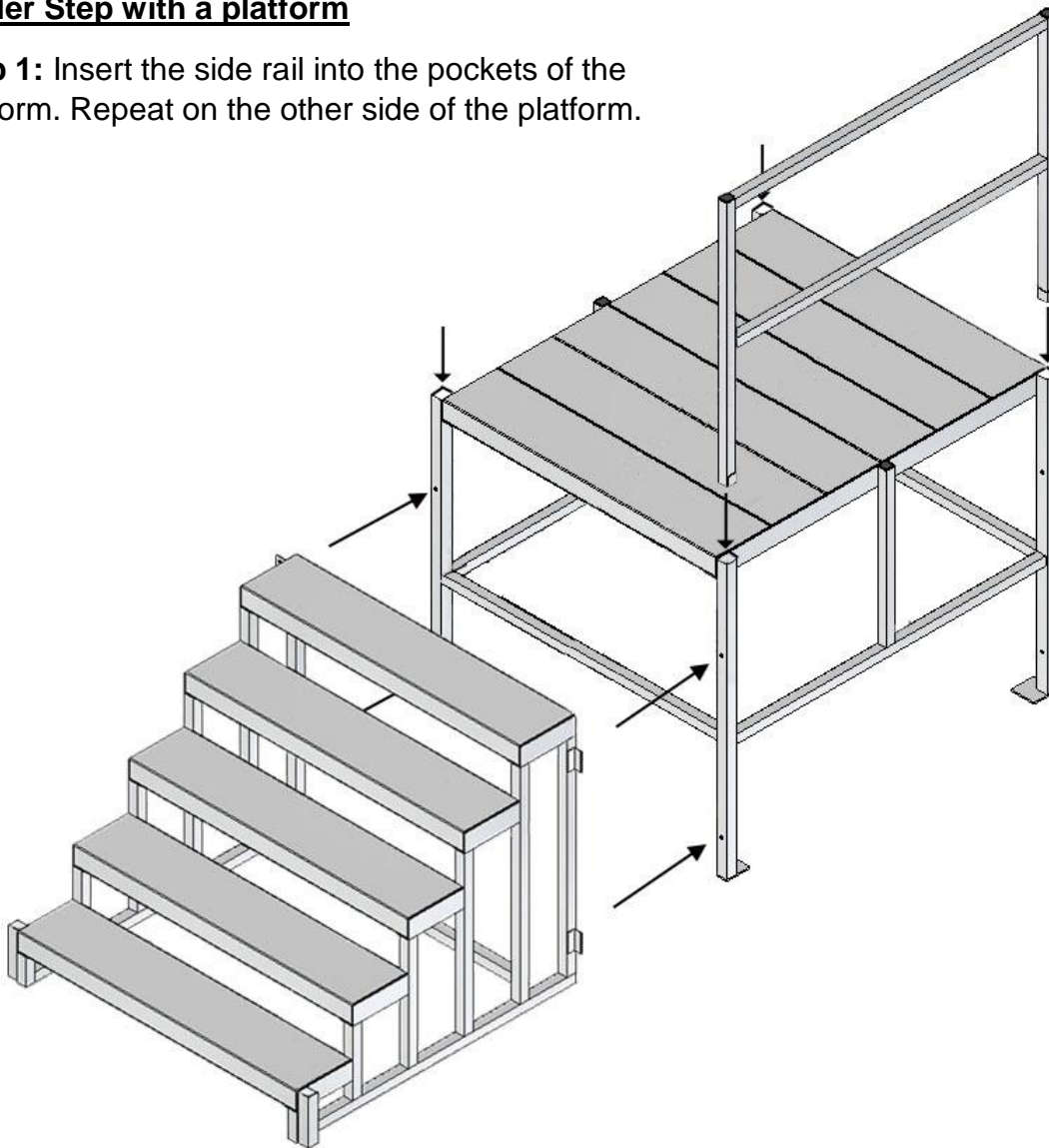
Step 1: Insert the step rail into the pocket at the bottom of the step riser, and let the top post of the step rail rest against the angled bracket that is welded to the top of the step riser. Follow the same instructions for the double top step trailer step.



Step 2: Using the 3/8" flat washers, the 3/8"-16 x 1" bolts, and the pre-installed rivet nuts, secure the step rails to the two angled brackets.

Trailer Step with a platform

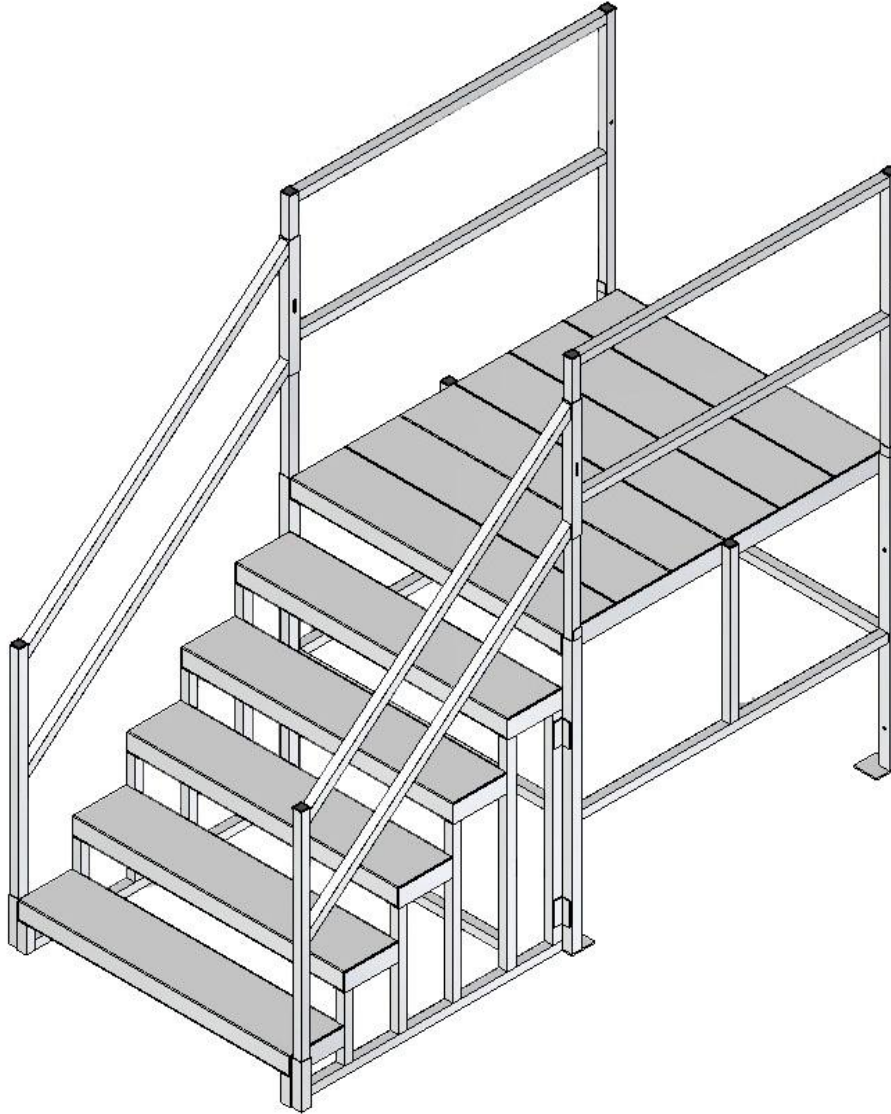
Step 1: Insert the side rail into the pockets of the platform. Repeat on the other side of the platform.



Step 2: Set the riser flush against the front platform legs. Secure with a 3/8" flat washer, 3/8"-16 serrated flange lock nut, and 3/8" – 16 x 2 3/4" hex head bolt in each hole.

Trailer Step with a platform, cont'd

Step 3: Insert the step rail into the bottom pocket of the step riser, and the top of the step rail will grasp the platform rail. Repeat for the other step rail.



STEP 4: Connect each step rail to the platform rail using a 3/8" flat washer, 3/8" – 16 serrated flange lock nut, and a 3/8" -16 x 2 3/4" hex head bolt.